

# **STAC**wrap Marine XT

Extreme Duty Marine Tape

### **Description**

Non-woven, stitch-bonded, synthetic fabric carrier; fully saturated and coated with a neutral petrolatum compound blended with inert fillers and corrosion inhibitors; and typically formulated with wide spectrum Biocides.

#### Uses

For long-life corrosion protection, sealing and waterproofing of atmospheric, buried, and submerged applications in marine environments. Superior Protection and High Strength, designed to withstand Extreme Ocean Conditions, ideal for Steel and Concrete Pilings, Timbers, and Steel Structures on ports and harbors. Compatible with all SPLASHpro Systems.

#### Characteristics

STACwrap is stable in composition and plasticity over a wide temperature range.

STACwrap is non-hardening and non-cracking, which accommodates vibrations and extreme movement of the substrate.

STACwrap is non-toxic with high dielectric strength and highly resistant to mineral acids, alkalis and salts. Typically Formulated with wide spectrum Biocides.

## **Application**

Spirally wrapped using a minimum 2.5 cm overlap; where additional protection is required, and for all buried applications, the overlap shall be increased to 55% to ensure a double thickness of material. For vertical applications the wrap shall begin at the bottom and proceed up – providing a "weatherboard" overlap. Requires SPLASHpro System Outerwrap Jacket or equivalent.

May apply longitudinally (i.e., "cigarette wrapped") when space is too restricted or confined to apply in the preferred spiral manner, with the overlap on the topside of the pipe – providing a "weatherboard" effect.

At the completion of each roll, smooth the overlaps by hand in the direction of the spiral to ensure sealing of the overlap. Maintain a 5 cm overlap when overlapping one roll with the end of a new roll. Overlap must occur on the top half of the pipe.



Particulars	Properties	Test Method	
Thickness	1.75 mm avg.	ASTM-D1000	
Weight	> 1.9 kg/m² avg.		
Tensile strength	200 N / 25 mm avg.	ASTM-D1000	
Cathodic disbondment	180 mm² avg.	ASTM-G8	
Dielectric rigidity (55% overlap)	> 16 kV	ASTM-D1000	
Water vapor permeability	0.006 perms avg.	ASTM-E96	
Resistance to Acids, Alkalies and Salts	Excellent		
Application temperature	-5 to +55 °C		
Operation temperature	-35 °C to +60 °C		
Recommended Primer	STACfill STACprime UW	<del></del>	

Compliant with ANSI/AWWA C217 STANDARD

Tape Dimensions			
Tape Width	m2/Roll	m2/Case	Pipe Diameter Range
50 mm	0.25	9	15 – 25 mm
75 mm	0.375	9	25 – 40 mm
100 mm	0.50	9	40 – 80 mm
150 mm	0.75	9	100 – 200 mm
200 mm	1.00	8	250 – 600 mm
300 mm	1.50	9	≥ 700 mm

<sup>\*</sup> All rolls are 5 meters in length.

While all statements and data presented herein are believed to be accurate and reliable, they are given without expressed or implied warranty or guarantee unless otherwise stated.

<sup>\*\*</sup> Custom Packaging and custom Roll Lengths available on large volume orders. e.g. 300mm x 10m Rolls, 4 Rolls/Case, 12m²/Case